

SC2480PA44XL No Tip™ Competition 4" x 4", Official 24' x 8' Aluminum Portable Goals

Face of goal shall be constructed of 4" square extruded 6063-T6 aluminum with minimum $\frac{3}{4}$ " corner radii for safety and a minimum wall thickness of .08". Extrusions shall have a net track extruded in the rear face to allow net attachment using specially designed clips included with each system.

Goal shall be designed so that it can be assembled with an official 24' wide x 8' high opening (or 24' 1 $\frac{1}{4}$ " or 24' 2" wide to compensate for the use of optional safety padding on the vertical posts without affecting the 24' goal width).

The backstays and rear stabilizer bar shall be constructed of 2" square extruded 6063-T6 aluminum and minimum wall thickness of .08" and provide a 4' top depth x 10' bottom depth. Each upright and backstay assembly will be 100% welded, powder coated and shipped as a single unit.

4" square face of the goal shall have a white textured polyester powder coated finish. Goal shall meet all NCAA, NF and FIFA rules and comply with ASTM F2056 and shall carry an 8-year limited warranty.

Each goal shall include two 11" diameter by 12" wide molded polyethylene ballast drums that act as rear ballast to comply with ASTM F2056 when filled with sand at time of installation. Rear drums shall rotate on a tubular rear horizontal stabilizer bar and serve as transport wheels.

Additional standard features shall include molded plastic net attachment clips, 4mm white nets and Velcro net straps. System shall weigh approximately 550#/pair.