

# — Instruction Manual —

## VB60

Match Point Volleyball Standards Assembly & Installation



Customer Service  
(800) 247-7668

### PARTS LIST

Item	Qty	Description	Item	Qty	Description
A	2	VB60S Volleyball Standards	E	4	Rope Ratchet Tensioners (Packaged w/ Net)
B	1	Net Tensioning Slider Bar Assembly	F	2	Floor Sockets (if applicable)
C	1	Non-Tensioning Slider Bar Assembly	G	1	VB1250K Net
D	2	Height Labels			

- ♦ Inspect all contents prior to installation. Report any missing parts to dealer immediately.
- ♦ Read all instructions before proceeding.
- ♦ These systems will adjust from 7' 11-5/8" men's net height to 42" tennis height.

1. If applicable, follow the instructions provided with the *Floor Sockets* (F) to prepare the court for system installation, use the diagram on page 3 to locate the *Floor Sockets* (F) on your court.
2. Place the *VB60S Volleyball Standards* (A) in the *Floor Sockets* (F) with the *Slider Bars* (B) and (C) toward the inside of the court.
3. Uncoil approximately 24" of the web strap from the winch to allow for net tensioning.
4. Attach the kevlar top rope to the *Slider Bars* (B) and (C). On the *Net Tensioning Slider Bar* (B), the rope will loop over the pulley and attach to the spring clip on the end of the winch strap. On the *Non-Tensioning Slider Bar* (C) attach the loop to the hook on the top of the *Non-Tensioning Slider Bar* (C). See Figure 1.
5. Tension the top rope by tightening the net top tension crank. See Figure 1.
6. Attach the loop on one end of the bottom rope to the hook on the bottom of the slider bar. Attach the other end of the bottom rope with the spring hook on the rope ratchet. Tension the bottom rope by pulling the rope through the bottom *Rope Ratchet Tensioner* (E). See Figure 1.
7. Loop two small *Rope Ratchet Tensioners* (E) around each standard and through the eyelets on the net side tapes. Tension the net sides by pulling the end of the ropes. Release the *Rope Ratchet Tensioners* (E) by pressing on the release button. *Rope Ratchet Tensioners* (E) should be rotated close to the pole and behind the padding to prevent contact with players. See Figure 1.
8. Once the *VB1250K Net* (G) is attached it must be adjusted to its desired height. Loosen the winch to release the net tension. Do this before moving the *Slider Bars* (B) and (C). See Figure 1.

9. After the net tension has been released, loosen the *Slider Bar* (B) and (C) locking knobs to allow the *Slider Bars* (B) and (C) to freely move up and down. Adjust *VB1250K Net* (G) to desired height. Once the top of the *VB1250K Net* (G) is at the desired height, tighten the *Slider Bar* (B) and (C) locking knobs and net top tension crank. See Figure 1.

**Caution!**

The VB1250K net is designed to fit Bison Match Point installation with pole locations between 34' and 40' by customizing the length of the top rope. Tie a loop in one end of the top rope at a location that allows proper tensioning. Do Not cut the excess rope until you are confident you have the correct length. Length will depend on the distance between the standards. Nets cannot be returned after unwrapping. Call Bison Customer Service for assistance at #800-247-7668.

10. Once the *VB1250K Net* (G) is locked and tensioned at the desired height, install the *Height Labels* (D). Line up the appropriate line on the *Height Label* (D) with the machined height indicator mark on the *Slider Bars* (B) and (C). Use a credit card or something similar to smooth all air bubbles from *Height Labels* (D).
11. Install padding and antennas.

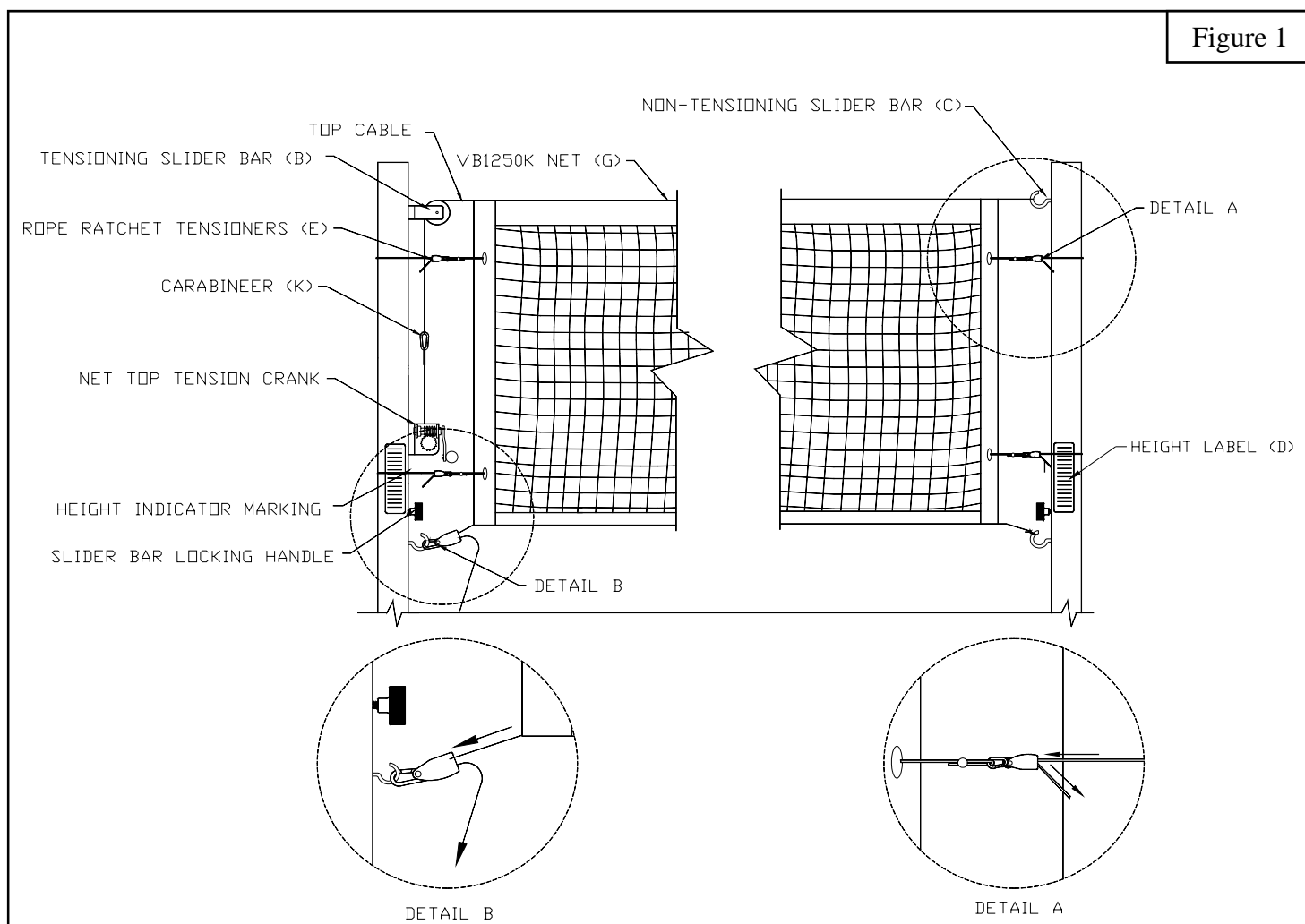


Diagram illustrating the dimensions and layout of a rectangular arena, likely for a performance or event. The arena is defined by a double-line border.

Key dimensions and labels include:

- Top Edge:** 9'-10" (3M)
- Right Edge:** 2'-1 5/8" (2.2M) MEN, 1 5/8" (2.43M) WOMEN
- Bottom Edge:** 29'-6" (9M)
- Left Edge:** 29'-6" (9M)
- Center:** 36' L OF STANDARDS
- Minimum Ceiling Height:** 23'9" (7M)
- Antenna:** 32" (80 CM)
- End Line:** 2" (5CM)
- Other Dimensions:** 8" (200CM), 6" (15CM), 7'-4"

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## VOLLEYBALL PORTABLE T BASE

PARTS LIST					
Item	Qty	Description	Item	Qty	Description
A	2	T-Base	D	4	Floor Anchors (VB25FL) (packaged separately)
B	2	Sleeve Adapter (if applicable)	E	4	Hold Down Knobs (Installed)
C	2	Post Padding (VB51P)	F	2	Base Padding (VBTBASEP)

♦ **Inspect all contents prior to installation. Report any missing parts immediately.**

♦ **Read all instructions before proceeding.**

1. *T-Base* (A) may include *Sleeve Adapter* (B). Discard if not needed for your diameter pole.
2. Position *T-Bases* (A) so that the posts are 37 feet apart center to center. Locate *Floor Anchor* (D) positions to align with the center of the rear t-base slots, 17" apart. See Figure 1.
3. Install the *Floor Anchors* (D) into the floor following the instructions provided with the *Floor Anchors* (D).
4. The *Hold Down Knobs* (E) are factory preset, just tighten to the *Floor Anchors* (D), do not over tighten which will lift the front of the *T-Base* (A) off the floor. See Figure 1.
5. Install the *Base Padding* (F) and the *Post Padding* (C).
6. Use instructions provided with posts to complete the installation.

